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APPLICATION NO.	1	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/838,118		04/20/2001	Hiroshi Takanashi	2001-0476 9938		
513	7590	05/03/2005		EXAMINER		
WENDER	OTH, LI	ND & PONACK, L	LEE, SIN J			
2033 K STR SUITE 800	EET N. V	V.		ART UNIT PAPER NUMBER		
WASHINGTON, DC 20006-1021			1752			

DATE MAILED: 05/03/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	
	09/838,118	TAKANASHI ET AL	
Office Action Summary	Examiner	Art Unit	
	Sin J. Lee	1752	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the	correspondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1: after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period volume to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be y within the statutory minimum of thirty (30) d vill apply and will expire SIX (6) MONTHS fro , cause the application to become ABANDO	timely filed ays will be considered timely. by the mailing date of this communication NED (35 U.S.C. § 133).	ion.
Status			
1)⊠ Responsive to communication(s) filed on <u>27 O</u> 2a)□ This action is FINAL . 2b)⊠ This 3)□ Since this application is in condition for alloware closed in accordance with the practice under E	action is non-final. nce except for formal matters, p		is
Disposition of Claims			
4)⊠ Claim(s) <u>1-4</u> is/are pending in the application. 4a) Of the above claim(s) is/are withdray 5)□ Claim(s) is/are allowed. 6)⊠ Claim(s) <u>1-4</u> is/are rejected. 7)□ Claim(s) is/are objected to. 8)□ Claim(s) are subject to restriction and/o			
Application Papers	•		
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Examine 11.	epted or b) objected to by the drawing(s) be held in abeyance. Stion is required if the drawing(s) is	See 37 CFR 1.85(a). objected to. See 37 CFR 1.121	
Priority under 35 U.S.C. § 119			
12)⊠ Acknowledgment is made of a claim for foreign a)⊠ All b)□ Some * c)□ None of: 1.⊠ Certified copies of the priority document 2.□ Certified copies of the priority document 3.□ Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	s have been received. s have been received in Applic rity documents have been rece u (PCT Rule 17.2(a)).	ation No ived in this National Stage	
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) ☐ Interview Summa Paper No(s)/Mail		
 2) Notice of Dransperson's Patent Drawing Review (P10-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 10-27-2004. 		Patent Application (PTO-152)	

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DETAILED ACTION

1. In view of the newly cited prior arts, previously indicated allowability of present claims 1-4 is hereby withdrawn, and the following rejections are made non-final.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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3. Claims 1-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Loerzer et al (5,468,596).

Claims 1 and 2 of Loerzer teaches the following:

1. A photosensitive recording element comprising

(A) a dimensionally stable substrate,

(B) a photopolymerizable relief-forming recording layer and, optionally, an adhesion-promoting layer arranged between (A) and (B), a release layer (C) applied to that side of the recording layer (B) which faces away from is the substrate (A), and, optionally, a cover sheet (D) applied thereon, the photopolymerizable relief-forming recording layer (B) containing

b;) at least one polymeric binder,

b₂) at least one photopolymerizable elefinically unseturated monomer which is compatible with b₁).

b₃) at least one photopolymerization initiator and

b₄) at least one further photosensitive organic compound wherein one or more aryl alkyl ketones of the formula (I) and (II) serving to provide a tack-free ⁴⁵ surface

where R¹ may be alkyl or alkanedlyl, each of 1 to 24 carbon atoms, cycloalkyl or cycloalkanedlyl, each of 3 to 12 carbon atoms, n may be 2, 3, 4, 5 or 6 and R², R³, R³ and R⁴ are each H, and R⁴ is H or alkoxy of 1 to 24 carbon atoms are used as the photosensitive organic compound b_a).

A photosensitive recording element as defined in claim.
 wherein the aryl alkyl ketone (b₄) used is one in which the alkyl radical is of i to 18 carbon atoms.

Based on Loerzer's teaching in claim 2, one of ordinary skill in the art would immediately envisage using the aryl alkyl ketone of the formula (I) in which R¹ is an alkyl radical of 1 carbon atom (i.e, a methyl radical), and R²-R⁶ are H atoms as his

photosensitive organic compound (b_4) (in fact, Loerzer uses such compound in his Examples 5 and 6 – see Table). Such compound (an acetophenone) teaches present compound (E) of formula (I), in which R^1 is an unsubstituted, saturated hydrocarbon group and X is COR^2 (wherein R^2 is an unsubstituted aromatic hydrocarbon group).

Loerzer teaches (col.5, lines 8-12) the amount of his photosensitive organic compound (b₄) to be 0.05-10 % by weight based on the total amount of components present in the photopolymerizable relief-forming recording layer. Since this range overlaps with present range of 0.001-0.3% by weight, the prior art's range would have made present range *prima facie* obvious. In the case "where the [claimed] ranges overlap or lie inside ranges disclosed by the prior art," a *prima facie* case of obviousness would exist which may be overcome by a showing of unexpected results, In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976). Therefore, Loerzer's teaching renders obvious present component (E).

Loerzer teaches (col.5, lines 5-8) the amount of the photopolymerization initiator to be 0.01-10 % by weight. Since this range overlaps with present range of 0.5-5 wt%, the prior art's range would have made present range *prima facie* obvious. See <u>In re</u>

Wertheim, supra. Therefore, Loerzer's teaching renders obvious present component (C).

Moreover, Loerzer teaches (col.5, lines 47-50) that his photopolymerizable reliefforming recording layer (B) may contain a thermal polymerization inhibitor (present component (D)). Loerzer also teaches (col.5, lines 62-65) that the thickness of his photopolymerizable relief-forming recording layer (B) ranges from 200 um (0.2 mm) to 1 cm (10 mm). Since this range overlaps with present range of 0.45-0.8 mm, the prior art's range would have made present range *prima facie* obvious. See <u>In re Wertheim</u>, <u>supra</u>. Therefore, Loerzer's teaching renders obvious present inventions of claims 1 and 3 (Loerzer uses a developer containing n-pentane alcohol (see col.8, lines 1-6) to dissolve away the unexposed portions of the relief-forming recording layer. Thus, it is the Examiner's position that Loerzer's polymeric binder is alcohol-soluble).

With respect to present claim 2, since acetophenone has a boiling point of 202°C (this information was obtained from Aldrich Handbook of Fine Chemicals and Laboratory Equipment), Loerzer's teaching renders obvious present invention of claim 2.

With respect to present claim 4, Loerzer teaches (col.3, lines 15-23) a process for the production of a relief printing plate, in which the photosensitive recording element is exposed imagewise, and the unexposed parts of the relief-forming recording layer are removed using a developer. Therefore, Loerzer's teaching renders obvious present invention of claim 4.

Claim Rejections - 35 USC § 103

4. Claims 1-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Minonishi et al (4,716,094).

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Claim 1 of Minonishi teaches the following:

- 1. A photosensitive resin composition for use in preparing a printing plate for flexography which is improved with respect to surface tack-free characteristics after curing by exposure to actinic radiation, comprising:
 - (a) an ethylenically unsaturated prepolymer having a number average molecular weight of 5000 or more per double bond and at least one urethane bond;
 - (b) an ethylenically unsaturated monomer;
 - (c) a photoinitiator; and
- (4) at least one compound represented by the general formula (I)

wherein R¹ represents a monovalent hydrocarbon residue represented by C_nH_{2n+1} or C_nH_{2n+1} in which n is an integer of from 11 to 21; and X represents —COOH. —CONH₂ or —CH₂OR² in which R² represents H or —CO—R³—S—R³—COOCH₂—R⁴ in which R³ is a divalent hydrocarbon residue having 1 to 6 carbon atoms and R⁶ has the same meaning as R¹, the weight ratio of said at least one compound to the total weight of said ethylenically unsaturated prepolymer, said ethylenically unsaturated monomer and said photoinitistor being 0.1/100 to 6/100.

In Example 1, Minonishi discloses myristic acid (which is represented by a chemical formula CH₃(CH₂)₁₂COOH and which has a boiling point of 250°C according to the Aldrich handbook). Therefore, Minonishi teaches present compound of formula (I) in which R¹ represents an unsubstituted, saturated hydrocarbon group and X represents – COOH. Also, since Minonishi uses his component (d) in 0.1-6 wt% (see claim 1 above), and since this range overlaps with present range of 0.001-0.3% by weight, the prior art's range would have made present range *prima facie* obvious. See <u>In re Wertheim, supra</u>. Therefore, Minonishi's teaching would render obvious present component (E) (*Minonishi also teaches present compound (E) of formula (I), in which X is –CONHR² by listing*

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lauramide, myristamide, palmitamide, stearamide, and eicosanamide as other examples of his component (d)).

Minonishi's components (a) and (b) shown above both teach present component (B).

Minonishi teaches in claim 2 (also in col.7, lines 40-41) that his composition can further contain a binder polymer such as polyvinyl alcohol or polyamide (both of which are water-soluble). Therefore, Minonishi teaches present component (A).

Minonishi teaches (col.7, lines 22-24) that the amount of his photoinitiator ranges from 0.001-10 wt.%. Since this range overlaps with present range of 0.5-5 wt%, the prior art's range would have made present range *prima facie* obvious. See <u>In re</u>

Wertheim, supra. Therefore, Minonishi's teaching renders obvious present component (C).

Minonishi also teaches (col.7, lines 25-32) the use of a stabilizer in his composition in order to inhibit heat polymerization. Therefore, the prior art teaches present component (D).

Minonishi also teaches the thickness of his photoresist layer to be 0.1-10 mm (see col.1, lines 19-22). Since this range overlaps with present range of 0.45-0.8 mm, the prior art's range would have made present range *prima facie* obvious. See <u>In re</u>

Wertheim, supra. Therefore, Minonishi's teaching renders obvious present inventions of claims 1-3.

With respect to present claim 4, Minonishi teaches a method of obtaining a printing plate by image-wise exposing his photosensitive resin layer to actinic radiation

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through a mask and removing the remaining uncured portions to form a pattern structure of photocured resin (see col.12, lines 3-22). Thus, Minonishi's teaching renders obvious present invention of claim 4.

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sin J. Lee whose telephone number is 571-272-1333. The examiner can normally be reached on Monday-Friday from 9:00 am EST to 5:30 pm EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Cynthia Kelly, can be reached on 571-272-1526. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

1.1.1.

S. Lee April 30, 2005 Sin J. Lee

Patent Examiner

Technology Center 1700